

Fine Cubic Cu₂O Nanocrystals Serve as Highly Selective Catalyst for Propylene Oxide Production



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Researchers speculated that Cu₂O{110} edges might be crucial in propylene epoxidation reactions based on their previous research on Cu₂O catalysts.

Propylene oxide (PO) is a valuable intermediate product in chemical industry. Current industrial production of PO is neither cost-effective nor environmentally friendly. Propylene epoxidation with O₂ to PO can overcome these drawbacks. However, its practical application is hindered by a lack of efficient catalyst with high selectivity.

The research team led by Prof. HUANG Weixin from the University of Science and Technology of [China \(USTC\)](#) of the Chinese Academy of Sciences ([CAS](#)) speculated that Cu₂O{110} edges might be crucial in propylene epoxidation reactions based on their previous research on Cu₂O catalysts. However, large rhombic dodecahedral Cu₂O nanoparticles have insufficient {110} edges, while Cu₂O cubes finer than 100 nm are much richer in {110} edges.

In a study published in [Nature Communications](#), Prof. HUANG's team constructed fine cubic Cu₂O nanocrystals that enabled high selectivity catalysis for propylene epoxidation, and demonstrated the mechanism that endowed Cu₂O nanocrystal with such enhanced catalytic performance.

Utilizing the size effect, the researchers synthesized Cu₂O cubes with an average size of 27 nm, which showed an outstanding PO selectivity at a relatively low temperature. It was confirmed that the abundant Cu₂O{110} site was the active site for PO production.

Further investigations into the catalytic mechanism showed a temperature-dependent behavior for the catalyst. Under low temperatures, the reaction was dominated by Langmuir-Hinshelwood (LH) mechanism, in which weakly adsorbed O₂ species served as active oxygen species. Under high temperatures, Mars-van Krevelen (MvK) mechanism played the major role. CO₂ and acrolein were also formed as by-products, which undermined the PO selectivity of the catalyst.

The development of the catalyst with high PO selectivity in propylene epoxidation offers a new approach to designing efficient catalyst for propylene epoxidation.

Read the [original article](#) on Chinese Academy of Sciences (CAS).