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## Novel Nanofiltration Membrane Shows High Efficiency in Acidic Wastewater Treatment

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Researchers have developed a novel catalytic template to prepare a highly permeable acid-resistant nanofiltration (NF) membrane for acidic wastewater treatment.

A research group led by Prof. WAN Yinhua from the Institute of Process Engineering ([IPE](#)) of the Chinese Academy of Sciences ([CAS](#)) has developed a novel catalytic template assisted interfacial polymerization strategy to prepare a highly permeable acid-resistant nanofiltration (NF) membrane for acidic wastewater treatment.

This type of membrane shows high permeation for  $H^+$  while maintaining high retention for organics, which is beneficial to realizing "zero discharge" in strongly acidic organic wastewater reclamation. The study was published in the [AIChE Journal](#) on Jan. 14.

Commercially available NF membranes are commonly acid sensitive, showing poor performance and stability in acidic wastewater treatment.

Due to the low reactivity of acid-stable monomers, current acid-resistant NF membranes have extremely low permeability and low separation selectivity for  $H^+$ /organics.

The researchers attempted to boost membrane permeability and improve separation layer homogeneity through a strategy to increase separation selectivity for  $H^+$ /organics.

They synthesized aminopyridine-doped graphene quantum dot acylation catalysts, which co-loaded with ZIF-8 nanoparticles by in-situ growth as a sacrificial template on a porous substrate. Then the 3-aminobenzenesulfonamide with strong conjugation effect was selected

as the aqueous monomer to react with trimesoyl chloride to fabricate the acid-resistant poly(amide-sulfonamide) network.

Benefiting from increased monomer reactivity and optimized phase integrity, the resulting ultra-thin membrane showed excellent water permeance (20.4 Lm<sup>-2</sup>h<sup>-1</sup>bar<sup>-1</sup>) with Na<sub>2</sub>SO<sub>4</sub> rejection of 90.5%.

Due to its acid stable polysulfonamide backbone, low layer thickness and narrow pore size distribution, the membrane exhibited pigment/H<sup>+</sup> selectivity superior to the commercial GE Duracid membrane at 8 wt% H<sub>2</sub>SO<sub>4</sub> condition, even for real cane molasses acidic wastewater.



Improving the permeability and separation selectivity for H<sup>+</sup>/organics of a poly(amide-sulfonamide) acid-resistant nanofiltration membrane via a catalytic template assisted interfacial polymerization strategy

"Combining a conventional acylation catalyst with a novel nanoparticle carrier, we developed a new scalable strategy for synthesis of special separation membranes," said Prof. LUO Jianquan from IPE, corresponding author of the study. "Our work also offers a new horizon for utilizing more monomers with special structure for synthesis of functional polymers via interfacial polymerization method."

Read the [original article](#) on Chinese Academy of Sciences (CAS).